



Loctite 271 (92-809820)
 2-4-C With Teflon (92-825407A12)

CLAMP BRACKET

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	3411	821773A 3	CLAMP BRACKET	1	(BLACK) PORT SHORT 1 LOWER	
1	3411	821773A 4	CLAMP BRACKET	1	(GRAY) PORT SHORT 1 LOWER	
1	3411	821773A 1	CLAMP BRACKET	1	(BLACK) PORT LONG 3 LOWER	
1	3411	821773A 2	CLAMP BRACKET	1	(GRAY) PORT LONG 3 LOWER	
2	3412	821774A 3	CLAMP BRACKET	1	(BLACK) STBD. SHORT 1 LOWER	
2	3412	821774A 4	CLAMP BRACKET	1	(GRAY) STBD. SHORT 1 LOWER	
2	3412	821774A 1	CLAMP BRACKET	1	(BLACK) STBD. LONG 3 LOWER	
2	3412	821774A 2	CLAMP BRACKET	1	(GRAY) STBD. LONG 3 LOWER	
3	10	818883A 1	THUMB SCREW ASSEMBLY	2	MANUAL	
4		NSS	HANDLE	2	MANUAL	5
5		NSS	RIVET	2	MANUAL	5
6	12	818884	WASHER	2	MANUAL	
7	10	76804 2	SCREW (HEX SHOULDER)	2	MANUAL	
8	11	13914	NUT (M10 X 1.5)	1		
9	12	40023 19	WASHER	1		
10		825271	ANODE	1		
11	12	29245	WASHER	2		
12	10	40003 30	SCREW (M6 X 25)	2		
13	16	823656	STUD (M10 X 277)	1		
14	23	824952	SPACER	1		
15	11	91962	NUT (.500-20)	4	(LONG)	
15	11	91962	NUT (.500-20)	2	(SHORT) (TOP)	
15	11	40119 10	NUT (M10 X 1.5)	2	(SHORT) (BOTTOM)	
16	12	28421	WASHER	4	(LONG)	
16	12	28421	WASHER	2	(SHORT) (TOP)	
16	12	40023 19	WASHER	2	(SHORT) (BOTTOM)	
17	10	814259	SCREW (.500-20 X 4 IN.)	4	(LONG)	
17	10	814259	SCREW (.500-20 X 4 IN.)	2	(SHORT) (TOP)	
17	10	826110	SCREW	2	(SHORT) (BOTTOM)	
18		19624A 1	SEAL KIT	1		
19	25	29619	O RING	1		
20	23	78861	SPACER	1		
21	11	13914	NUT (M10 X 1.5)	1		
22	12	40023 19	WASHER	1		
23	17	821457A 1	TILT LOCK PIN	1		
24	24	821461	SPRING	1		
25		822409	LEVER-SHALLOW WATER DRIVE	1		
26	17	25319	ROLL PIN	1		
27		822401	CAP-TILT STOP PIN	1		
28	17	25319	ROLL PIN	1		
29	22	822589	BUSHING	1		